

Work Order ID 109347

Wednesday, November 20, 2013 12:59:31 P

109347

Page 1

Item ID: D205-563-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Dual Mirror Installation

Start Date: 11/20/2013 Start Qty: 2.00

2

Cust Item ID:

Required Date: 11/22/2013 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: *NF*

Date: *13-11-20* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept
Qty Reject
Qty Reject
Number Insp.
Stamp

Draw Nbr

Revision Nbr

D2161

B2

IIN-D212-580-1

A

RSP

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD205-563-041 CHG004

DAS
6
9-89

13/4/20

(2)

ML

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

2x

DAS
26
9-89

13-11-22

DAS
31
9-89

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Wednesday, November 20, 2013 12:59:31 P

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Page 2

Item ID: D205-563-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Dual Mirror Installation

Start Date: 11/20/2013 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 11/22/2013 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

DAS
6
9-89

13/11/22

(2)

Quality Control

130

Packaging

0.00

130

Packaging

Memo

0.00

DAS
31
9-89

13/11/22

(2)

Packaging

Identify and pack for shipping as per PPPD205-563-041
Location: 000

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

ff/13-11-22

Quality Control

13/11/22

Picklist Print

Wednesday, November 20, 2013 12:59:29

Page 1

Work Order ID: 109347
Parent Item: D205-563-041
Parent Item Name: Dual Mirror Installation

Start Date: 11/20/2013

Required Date: 11/22/2013

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:I Removed Manufacturing 05-11-01 JLM
10-09-07 JLM VERIFIED BY:DD
rev:K 10.11.22 AS PER ECN10-642 DD VERF:JLM
IPP REV:J AS PER ECN 10-611
IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3439-101 8" Mirror Assy		Manufactured	No			110	Each	12.0000	2	4			DAS 26 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST231		12							
					103697	12							
D2161-205 Mirror Bracket, 205		Manufactured	No			110	Each	0.0000	1	2			DAS 26 9-89
MS27039-1-08 Screw		Purchased	No			110	Each	1,309.0000	4	8			DAS 26 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		1							
					117423	1							
				ST305		3							
					121243	3							
				ST506		36							
					124326	36							
				st507		1265							
					m126319	765							
					m127255	500							
				ST509		4							
					125654	4							

4x
2
B108920

13-11-20

8x

4.0 PARTS LIST

13/11/22

Qty 562 -041	Qty 563 -041	Qty 580 -041	Part Number	Description
X			D204-562-041	DUAL MIRROR INSTALLATION
	X		D205-563-041	DUAL MIRROR INSTALLATION
		X	D212-580-041	DUAL MIRROR INSTALLATION
2	2	2	D3439-101	MIRROR (WAS D2011-103)
1			D2161-204	MIRROR BRACKET
	1		D2161-205	MIRROR BRACKET
		1	D2161-212	MIRROR BRACKET
*2	*2	*2	D3015-3	LOCKNUT
*2	*2	*2	AN960JD516	WASHER
		8	MS20426AD3-4	RIVET, COUNTERSUNK
		4	D4164-041	NUT PLATE ASSEMBLY
4	4	4	MS27039-1-08	SCREW

* PARTS ARE INCLUDED WITH D3439-101 MIRROR

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Revision: B

Date: 12.06.13

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QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept
Qty Reject
Qty Reject
Number Insp.
Stamp

Draw Nbr

Revision Nbr

D2161

B2

IIN-D212-580-1

A

25P

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD205-563-041 CHG004

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

MLJ 13-11-20
(2)

